

# 0361TQ BS 638 Black Welding Cable



Eland Product Group: A1G

## APPLICATION

For the transmission of high currents from the electric welding machine to the welding tool. Suitable for flexible use under rough conditions, on assembly lines and conveyor systems, in machine tool and motor car manufacturing, ship building, for manually and automatically operated line and spot welding machines.

## CHARACTERISTICS

### Voltage Rating

100V (450V for non-welding applications if suitably protected from mechanical damage)

### Temperature Rating

Flexed: -20°C to +85°C

### Minimum Bending Radius

Flexed: 6 x overall diameter

## CONSTRUCTION

### Conductor

16mm<sup>2</sup> to 95mm<sup>2</sup>: Class 6 extra flexible copper conductor  
120mm<sup>2</sup> and above: Class 5 flexible copper conductor

### Separator

PET (Polyester Tape)

### Insulation

EPR (Ethylene Propylene Rubber)

### Sheath

HOFR (Heat and Oil Resistant and Flame Retardant)

### Sheath Colour

● Black

### Note

\*Sizes up to and including 185mm<sup>2</sup> conform to BS 638 Part 4  
Sizes above 185mm<sup>2</sup> are generally to BS 638 Part 4  
Also available with aluminium conductor on request

## STANDARDS

BS638 Part 4\* (withdrawn), EN 60228

Flame Retardant according to IEC/EN 60332-1-2

## THE CABLE LAB<sup>®</sup>

AN ISO/IEC 17025 AND IECCE CBTL ACCREDITED FACILITY

Our world-class testing facility assures the quality and compliance of this cable through a continuous and rigorous testing regime.



## SUSTAINABILITY COMMITMENT

We are on a journey to Net Zero.

We've committed to near-term emissions reductions and a net-zero target with the Science Based Targets initiative and we're a signatory to the United Nations Global Compact Sustainable Development Goals.

Learn more about embodied carbon and our carbon emissions reduction actions, our comprehensive recycling services, and wider ESG activities for sustainable operations at: [www.elandcables.com/company/about-us/esg-sustainability](http://www.elandcables.com/company/about-us/esg-sustainability)



SCIENCE  
BASED  
TARGETS

BUSINESS  
AMBITION FOR 1.5°C



## REGULATORY COMPLIANCE

This cable meets the requirements of the Low Voltage Directive 2014/35/EU, the RoHS Directive 2015/85/EU and Reach Directive EC 1907/2006. RoHS compliance has been tested and confirmed by The Cable Lab<sup>®</sup>.





## DIMENSIONS

### Type 0361TQ - Plain Copper Conductors

ELAND PART NO.	CONDUCTOR CLASS	NOMINAL CROSS SECTIONAL AREA mm <sup>2</sup>	TOTAL RADIAL THICKNESS OF COVERING mm	NOMINAL OVERALL DIAMETER mm	NOMINAL WEIGHT kg/km
A1G016	6	16	2	9.7	215
A1G025	6	25	2	11.2	305
A1G035	6	35	2	12.4	400
A1G050	6	50	2.2	14.3	587
A1G070	6	70	2.4	16.3	775
A1G095	6	95	2.6	18.6	1040
A1G120	5	120	2.8	20.3	1256
A1G150	5	150	3	22.6	1360
A1G185	5	185	3.2	24.7	1875
A1G240	5	240	3.4	27.8	2534

Aluminium Conductor cable also available, Eland Part Numbers A3D

## CONDUCTORS

### Class 6 Flexible Copper Conductors for Single Core and Multi-Core Cables

NOMINAL CROSS SECTIONAL AREA mm <sup>2</sup>	MAXIMUM DIAMETER OF WIRES IN CONDUCTOR mm	MAXIMUM RESISTANCE OF CONDUCTOR AT 20°C ohms/km
		Plain Wires
16	0.21	1.21
25	0.21	0.78
35	0.21	0.554
50	0.21	0.386
70	0.21	0.272
95	0.21	0.206

The above table is in accordance with EN 60228

### Class 5 Flexible Copper Conductors for Single Core and Multi-Core Cables

NOMINAL CROSS SECTIONAL AREA mm <sup>2</sup>	MAXIMUM DIAMETER OF WIRES IN CONDUCTOR mm	MAXIMUM RESISTANCE OF CONDUCTOR AT 20°C ohms/km
		Plain Wires
120	0.51	0.161
150	0.51	0.129
185	0.51	0.106
240	0.51	0.0817

The above table is in accordance with EN 60228



## ELECTRICAL CHARACTERISTICS

### Duty Cycle and Current Carrying Capacity

The current carrying capacity of a welding cable depends on the length of the duty cycle. The duty cycle is the length of time during which a loaded current passes through the cable over an operation period of 5 minutes, expressed as a percentage of that period. For example, if the current is flowing for the whole 5 minutes the duty cycle is 100%, and if the current is flowing for 1 minute the duty cycle is 20%.

As conductor temperature varies according to the time in use as well as current, ratings shown are given as a guide.

The permissible loading of the cable for duty cycles other than those shown in the table can be calculated using the following formula:  $I = I_{100} \times \sqrt{100/F}$

Where:

I: is the maximum permissible loading current for the required duty cycle.

$I_{100}$ : is the maximum permissible loading current for a duty cycle of 100%.

F: is the required duty cycle calculated as a percentage of the 5 minute operation period.

Typical guidance values for different welding processes are as follows:

Fully automatic welding 100%

Semi-automatic welding 65 - 85%

Manual welding 30 - 60%

Very infrequent or occasional welding 20%

## CURRENT CARRYING CAPACITY

NOMINAL CROSS SECTIONAL AREA mm <sup>2</sup>	CURRENT RATING FOR SINGLE CYCLE OPERATION OVER A MAXIMUM PERIOD OF 5 MINUTES Amps			
	100%	85%	60%	35%
16	135	145	175	230
25	180	195	230	300
35	225	245	290	375
50	285	305	365	480
70	355	385	460	600
95	430	470	560	730
120	500	540	650	850
150	580	630	750	980
185	665	720	860	1120
240	780	850	975	1250

The above table is in accordance with Table A.5 of BS 638 Part 4

## DE-RATING FACTORS

AMBIENT TEMPERATURE	25°C	30°C	35°C	40°C	45°C
DE-RATING FACTOR	1.0	0.96	0.91	0.87	0.82

The above table is in accordance with Table A.7 of BS 638 Part 4

The information contained within this datasheet is for guidance only and is subject to change without notice or liability. All the information is provided in good faith and is believed to be correct at the time of publication. When selecting cable accessories, please note that actual cable dimensions may vary due to manufacturing tolerances.